

Interpon TC

Product Description: **Interpon TC** is a range of polyester based powder coatings, formulated without the use of TGIC. The range offers good light and weather resistance and is capable of either corona or tribostatic application.

Powder Properties:	Chemical type	Polyester
	Particle size	Suitable for Tribo and Corona application
	Specific gravity	1.5±0.2g/cm ³ (Depending on colour)
	Storage	Dry cool conditions below 30°C
	Shelf life	18 months
	Sales Code	M-series
	Stoving schedule	20 minutes at 180°C 15 minutes at 190°C 10 minutes at 200°C

Test Conditions: The results shown below are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

	Substrate	Gold Seal lightweight steel	
	Pretreatment	Zinc phosphate	
Mechanical Tests:	Film Thickness	60 microns	
	Stoving	15 minutes at 190°C	
	Adhesion	ISO2409	0
		(2mm Crosshatch)	
	Erichsen Cupping	ISO1520	Pass > 7mm
	Hardness (Buchholz)	ISO2815	> 80
	Impact	ECCA T5	Pass 2.5 joules
		(2.5J direct/indirect)	
Chemical and Durability Tests:	Flexibility	ISO1519	Pass 3 mm
		(Conical Mandrel)	
	Salt Spray	ISO7253	Pass – no corrosion creep
		250 hours	more than 2mm from scribe
	Cyclic Humidity	DIN 50017	Pass – no blistering or loss
		(1000 hours)	of gloss
	Chemical Resistance	Generally good resistance to acids, alkalis and oils at normal temperatures.	
	Accelerated Weathering Test	ASTM G53-93 (313nm lamp, 55°C 4 hours UV/ 4 hours condensation cycle)	50% Gloss retention after 200 hours

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Pretreatment: Aluminium, Steel or Zintec surfaces to be coated must be clean and free from grease. Iron phosphate and particularly lightweight zinc phosphating of ferrous metals improves corrosion resistance.

Aluminium substrates may require a chromate conversion coating

Application: **Interpon TC** powders can be applied by manual or automatic electrostatic or tribocharging spray equipment.

It is recommended that powder coating is applied to a thickness of between 60 – 110 microns.

Unused powder can be reclaimed using suitable equipment and recycled through the coating system.

Safety Precautions: When using do not eat, drink or smoke. Do not breathe the dust. In case of insufficient ventilation wear suitable respiratory equipment. For further information please refer to the specific product Material Safety Data Sheet (MSDS).

Disclaimer: The information given in this sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.