

Interpon 700

Product Data Sheet

Product Description: **Interpon 700** epoxy/polyester hybrid powder coatings offer improved colour, UV-light and heat stability compared to pure epoxies, whilst maintaining an optimum combination of decorative and protective qualities. **Interpon 700** powders exhibit excellent flow and can be applied at lower film thickness than other powder coatings under certain conditions.

Powder properties*:	Chemical type	Epoxy-Polyester
	Particle size	Suitable for electrostatic spray
	Specific gravity	1.2 - 1.7 depending on colours
	Storage	Dry cool conditions (below) 25°C
	Shelf Life	12 months
	Sales code	E-Series
	Stoving Schedule	15 mins at 190°C - 10 mins at 200°C 8 mins at 210°C (Object temperature)

Film properties: Mechanical tests carried out on steel panels. Chemical and durability tests carried out on lightweight zinc phosphated steel panels. All tests are performed on panels coated with 50 microns film of gloss finish powder stoved for 10 minutes at 200°C (metal temperature). Reduced gloss finishes may show lower values for mechanical performance.

Mechanical tests*:	Flexibility	(Bend Test) AS1580 402.1	Pass 3mm Classification 1 maximum Pass > 7mm F - minimum Pass 2.5Nm
	Adhesion	(2mm Crosshatch) AS1580 408.4	
	Erichsen Cupping	BS3900-E4	
	Pencil Hardness	AS1580 405.1	
	Reverse Impact Resistance	AS3715 Section 2.5.8	

Chemical and Durability tests:	Salt Spray	AS3715 Section 2.5.10	Pass 250 hours - no corrosion creep more than 2mm from scribe Pass at 500 hrs - no blistering or loss of adhesion Pass 250 hours blistering or loss of gloss Some chalking and loss of gloss after several months continuous exposure, but less than pure epoxies. However the protective properties are retained.
	Humidity Resistance	AS3715 Section 2.5.7	
	Distilled water immersion	BS3900-F7 at 40°C	
	Exterior durability		

Colour stability:	Good, satisfactory for continuous exposure up to 120°C.
Solvent/Chemical Resistance:	Generally excellent resistance to acids, alkalis and oils at normal temperatures.
Pretreatment:	Aluminium, steel or zinc surfaces to be coated must be clean and free from grease. Iron phosphate and particularly lightweight zinc phosphating of ferrous metals is recommended to improve corrosion resistance. Aluminium substrates require a chromate conversion coating, to improve corrosion resistance.
Application:	Interpon 700 powders can be applied by manual or automatic electrostatic spray equipment. Oversprayed powder can be reclaimed and recycled through the coating system.
Additional Information:	Akzo Nobel (Australia) Pty Ltd, has a policy not to use lead or other heavy metal based pigments in our range of powder coatings.
Safety Precautions:	This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet, which Akzo Nobel has provided to its customer. If for any reason a copy of the relevant health and safety data sheet is not immediately available the user should contact Akzo Nobel to obtain a copy before using the product. Minimum safety precautions in dealing with all powder coatings are as follows. All dusts are respiratory irritants. Therefore, inhalation of the dust or of the vapors resulting from the cure should be avoided. Take steps to prevent skin contact, but should contact occur, wash skin with soap and water. In case of eye contact flush immediately with clean water and seek medical advice. Dust clouds of any finely divided organic material can be ignited with an electric spark or ledges. Dust and powder should not be allowed to build up on surfaces or ledges. Dust collection equipment should be used which has provision for adequate explosion release. All equipment should be electrically earthed to prevent build up of static. Users are recommended to follow the guidelines laid down in AS3754:1990, "Safe Application of Powder Coatings by Electrostatic Spraying".
Disclaimer:	Unless otherwise agreed by us in writing, any contract to purchase products referred to in this brochure and any advice, which we give in connection with the supply of products, are subject to our standard conditions of sale. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

* Typical minimum specifications. Performance may vary slightly between individual products.