

Interpon Autobody

Matt Black - MN204E

Product Description: MN204E is a durable polyester coating designed for automotive components.

Powder Properties:	Colour	Black
	Gloss	20±3% (60° head) ASTM D523-89
	Particle size	Suitable for electrostatic application
	Specific gravity	1.5 ± 0.2g/cm ³
	Storage	Dry cool conditions below 25°C
	Stoving schedule	10 mins at 200°C
		(object temperature)

Test Conditions: The results shown below are based on mechanical and chemical tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for guidance only. Actual product performance will depend upon the circumstances under which the product is used.

Substrate	0.8mm steel
Pretreatment	Phosphate
Film Thickness	60-70 microns

Mechanical Tests:	Adhesion	DIN 53151	Gt 0
	Erichsen	BS3900-E4	8mm
	Impact	BS3900-E3	100kg.cm forward or reverse

Corrosion Tests:	Neutral Salt Spray	ASTM B-117	No blistering, loss of adhesion, <3mm corrosion creep from scribe
		480 hours immersion	

Weathering Tests:	Atlas WX Weatherometer (Ford FLTM EU-BO 101-1)	500 hours
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Specification Approvals: MN204E is approved by Ford Materials Engineering against the following specifications:

WSK-M2P137-A1/A3 Engine
(Ford report 10897 & 32756)

WSK-M2P150-A Interior, Visible, Light duty
(Ford report 10897 & 32758)

WSK-M2P151-A1/A3 Interior, Non eye level, Visible
(Ford report 10897 & 32760)

WSK-M2P152-A1/A4 Interior, Low level, Visible
(Ford report 10897 & 32762)

WSK-M2P153-A1/A6 Chassis
(Ford report 10897 & 32765)

WSK-M2P155-A Underbody
(Ford report 10897 & 32767)

WSK-M2P156-A Engine, Luggage and Driver compartment
(Ford report 10897 & 32769)

WSK-M2P157-A1/A3 Commercial chassis
(Ford report 10897 & 32771)

WSK-M1J209-A Radiators
(Ford report 32773)

Ford Toxicology Specification:
WSS-M99 P9999-A1/A3
Reference 129761

Pretreatment: For more information regarding specific substrates and applications for **Interpon Autobody - MN204E** contact Akzo Nobel.

Application: **Interpon Autobody - MN204E** can be applied by manual or automatic electrostatic spray equipment. Unused powder can be reclaimed using suitable equipment and recycled through the coating system.

Safety Precautions: This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet which Akzo Nobel has provided to its customer. If for any reason a copy of the relevant health and safety data sheet is not immediately available the user should contact Akzo Nobel to obtain a copy before using the product. Minimum safety precautions in dealing with all powder coatings are as follows: All dusts are respiratory irritants. Therefore, inhalation of the dust or of the vapours resulting from the cure should be avoided. Take steps to prevent skin contact, but should contact occur, wash skin with soap and water. In case of eye contact flush immediately with clean water and seek medical advice. Dust clouds of any finely divided organic material can be ignited with an electric spark or open flame. Dust and powder should not be allowed to build up on surfaces or ledges. Dust collection equipment should be used which has provision for adequate explosion release. All equipment should be electrically earthed to prevent build up of static. Users are recommended to follow the guidelines laid down in the "Code of Safe Practices" issued by the British Coatings Federation, copies of which are available on request.

Disclaimer: The information given in this sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.