

Product Datasheet



BU Powder Coatings Interpon 810

AkzoNobel
Tomorrow's Answers Today

Product Description **Interpon 810** is a series of TGIC Free Polyester powder coatings designed for the exterior environment offering excellent long term light and weather resistance from a single coat finish on a variety of substrates. **Interpon 810** gives improved gloss retention and resistance to colour change.

Powder properties*	Chemical type	Polyester
	Particle size	Suitable for electrostatic spray
	Specific gravity	1.5 +/- 0.2 (Depending on colour)
	Storage	Dry cool conditions (below 30°C)
	Shelf Life	24 months
	Sales code	N-Series
	Stoving Schedule	15 mins at 190°C or 10 mins at 200°C or 8 mins at 210°C (Object temperature)

Film properties Mechanical, chemical and durability tests carried out on chromate conversion coated aluminium panels. All tests are performed on panels coated with 60 -80 microns of a powder coating stoved for 10 minutes at 200°C (metal temperature).

Mechanical tests*	Flexibility	(Bend Test) AS1580 402.1	Pass 3 mm
	Adhesion	(2mm Crosshatch) AS1580 408.4	Classification 1 maximum
	Erichsen Cupping	ISO 1520	Pass > 3mm
	Pencil Hardness	AS1580 405.1	F - minimum

Chemical and Durability Tests*:	Salt Spray	AS3715 Section 2.5.10	Pass 1000 hours - no corrosion creep more than 2mm from scribe
	Humidity Resistance	AS3715 Section 2.5.7	Pass at 1000 hrs - no blistering or loss of adhesion
	Distilled water immersion	BS3900-F7 at 40°C	Pass - no blistering or loss of gloss after 240 hours
	Exterior durability (1 year Allunga exposure at 45° North)	Excellent – pass AS3715 after 12 months continuous exposure with no film breakdown or reduction in protective properties.	
	Colour stability	Excellent for continuous exposure up to 100°C.	

Interpon 810 - Version 005
Issued: May 2010

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Interpon
powder coatings
EVERY COLOR IS GREEN

Pre-treatment

For optimum coating performance the following pre-treatment is recommended prior to the application of **Interpon 810**. The pre-treatment should be used in accordance with the supplier's recommendations.

A. Aluminium	Multistage chrome chromate or chrome phosphate
B. Galvanised Steel	Multistage zinc phosphate or chromate
C. Steel	Multistage zinc or iron phosphate

Application

Interpon 810 powder coatings can be applied by manual or automatic electrostatic spray equipment. Unused or over-sprayed powder coating can be reclaimed and recycled through the coating system.

Additional Information No product performance warranties are available for **Interpon 810**.

AkzoNobel Pty Limited has a policy not to use lead or other heavy metal based pigments in our range of powder coatings. As a result of this policy, the use of bright and deep colours such as Yellows, Oranges and Reds are not recommended for severe outdoor exposure where long-term colour fastness is required.

Interpon 810 powder coatings as supplied by AkzoNobel contain no organic solvents and are significantly below the VOC limits for painted surfaces as specified in the Credit No IEQ11 Green Star – Office Interiors v1.1 and IEQ13 (Volatile Organic Compounds) for the Green Star – Office Design v3 & Office As-Built v3.

Interpon 810 powder coatings can qualify for two (2) green star credit points as outlined in IEQ11.

Interpon 810 powder coatings can qualify for one (1) green star credit point as outlined in IEQ13.



Safety Precautions

This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet, which AkzoNobel has provided to its customer. If for any reason a copy of the relevant health and safety data sheet is not immediately available the user should contact AkzoNobel to obtain a copy before using the product. Minimum safety precautions in dealing with all powder coatings are as follows. All dusts are respiratory irritants. Therefore, inhalation of the dust or of the vapors resulting from the cure should be avoided. Take steps to prevent skin contact, but should contact occur, wash skin with soap and water. In case of eye contact flush immediately with clean water and seek medical advice. Dust clouds of any finely divided organic material can be ignited with an electric spark or open flame. Dust and powder should not be allowed to build up on surfaces or ledges. Dust collection equipment should be used which has provision for adequate explosion release. All equipment should be electrically earthed to prevent build up of static. Users are recommended to follow the guidelines laid down in AS3754:1990, "Safe Application of Powder Coatings by Electrostatic Spraying".

Disclaimer

Unless otherwise agreed by us in writing, any contract to purchase products referred to in this brochure and any advice which we give in connection with the supply of products are subject to our standard conditions of sale. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

* Typical minimum specifications. Performance may vary slightly between individual products.

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