



**ANTI-GRAFFITI
CLEARCOAT**

**Anti-Graffiti Two Pack
Clearcoat**

PRODUCT DATA SHEET

- Resistant to marker pen and aerosol** - **Universal use**
- Tested to rail specifications** = **Proven technology**
- Part of Extra Life system** = **Proven performance**
- Graffiti remover available** = **Full solution**

Product & Ancillaries	Anti-graffiti Clearcoat Anti-graffiti Curing Agent 25-03 Thinner Graffiti Remover		
Suitable Substrates	Steel or aluminium coated with suitable Cromadex primer and Cromadex 600 two pack polyurethane topcoat.		
Surface Preparation	Lightly abrade the surface and degrease with Cromadex 678 Spirit Wipe. Please refer to 600 Topcoat Product Data Sheet for overcoating details		
Mixing ratio (by volume)	1 part Anti-Graffiti Clearcoat 1 part Anti-Graffiti Curing Agent 25-03 Thinner (dependant on application)		
Spraying viscosity	45 - 55 seconds ISO Cup4 @ 20°C 25 - 30 seconds BS Cup4 @ 20°C		
Pot life	4 hours @ 20°C		
Spraying equipment	<i>Spray Gun</i>	<i>Fluid tip size</i>	<i>Working pressure</i>
	Conventional	1.4 - 1.8mm	3.5 - 4.2 bar
	Suction feed HVLP	1.4 - 1.8mm	0.7 bar (max)
	Pressure Pot HVLP	1.4 - 1.8mm	0.7 bar (max)
Approved thickness	25 - 30 microns DFT		
Volume Solids	54.5% (mixed)		

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FOR PROFESSIONAL USE ONLY
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Drying times Substrate temp	<u>Drying Times</u>		<u>Overcoating Times</u>	
	Touch Dry	Through Dry	Minimum	Maximum
20°C	3 hours	24 hours	Not recommended	
35°C	150 mins	16 hours	Not recommended	
Force drying	Flash-off for 10 - 15 mins, then 60 - 80°C for 30 mins			
Full properties	7 days			
Coverage	21.8 m ² /l @ 25 microns, assuming 100% transfer efficiency.			
Shelf Life	12 months in an unopened, original container from date of mixing at Cromadex centre Storage should be in accordance with the instructions in Section 7 of the relevant Material Safety Data Sheet.			
Colour	Clear			
Gloss	Full gloss			
Properties	VOC	Specific Gravity		
Anti-Graffiti Clearcoat	496 g/l	0.98		
Anti-Graffiti Curing Agent	314 g/l	1.05		
25-03 Thinner	873 g/l	0.87		

Before using this product please refer to the Cromadex Material Safety Data Sheet.

Disclaimer : The information contained in this data sheet is not intended to be exhaustive, and any person using the product without first obtaining written confirmation from us as to the suitability of the product for the intended purposes, does so at their own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree to do so, we do not accept any liability whatsoever arising from the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of this product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development. It is the user's responsibility to check that this data sheet is current prior to using the product.