



## 600 RAPIDCURE

## Accelerator

### PRODUCT DATA SHEET

**Aids through dry of 600 Topcoat = Increase productivity**

<b>Product &amp; Ancillaries</b>	600 Rapidcure 600 Topcoat	
<b>Procedure</b>	100 g of 600 Rapidcure will be added to each 5 litres of base component at the Cromadex Centre  The shelf life of the product is unchanged by this addition and remains as 12 months	
<b>Drying times</b>	Upon application of various colours and gloss levels of 600 Topcoat by conventional spray at 20°C to a DFT of 25 – 30 micron the following drying times were observed	
	<b>With 600 Rapidcure</b>	<b>Standard 600</b>
<b>Touch Dry (ISO 1517-73)</b>	25 – 30 mins	80 – 90 mins
<b>Through Dry (ISO 9117-90)</b>	3½ - 4 hours	10 – 11 hours
<b>Pot Life</b>	Pot Life at 600 Topcoat adjusted with 600 Rapidcure is shortened considerably. At 20°C a pot life of 35 minutes should be expected, compared to the normal 4 hours.  <b>Pot Life is shorter still at higher temperatures, but increased at lower temperatures.</b>  For this reason the use of 600 Rapidcure adjusted materials through heated application equipment should not be recommended. There is an increased chance of the product gelling in the equipment resulting in costly repair bills.	

**Before using this product please refer to the Cromadex Material Safety Data Sheet.**

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*It is the user's responsibility to check that this data sheet is current prior to using the product.*