



Life Expectancy for decorative appearance is given up to C3 12 years.

Over that, life expectancy relates to corrosion protection only.

Steel substrates for environments C3 (over 12 years), C4 & C5-I must be blast cleaned to SA2.5 prior to application.

Before applying these products, please consult the relevant product and safety data sheets.



**3b. SELECT THE CORRECT WET PAINT SYSTEM** Please use the table below to select the best coating system for your environment and durability requirements.

	Pre-Treatment	Primer	Intermediate/ Primer	Topcoat	Design Life									
					C1		C2		C3		C4		C5-I	
					Ext	Int	Ext	Int	Ext	Int	Ext	Int	Ext	Int
Mild Steel	Blast Clean SA2.5	Interzinc 72	Intergard 475HS	Interfine 979	N/A	X	X	X	24	24	24	24	24	24
	Blast Clean SA2.5	Interzinc 72	Intergard 475HS	Interthane 990	N/A	X	24	24	21	21	18	18	15	15
	Blast Clean SA2.5	Intercure 200HS		Interthane 990	N/A	X	24	24	21	21	18	18	6	6
	Blast Clean SA2.5	Intercure 200HS		Interfine 629HS	N/A	X	24	24	21	21	18	18	6	6
	Degrease & abrade or Blast Clean SA2	750 Primer		600 or 891 Topcoat	N/A	21	18	18	15	15				
	Degrease & abrade or Blast Clean SA2	AQ75 Primer		AQ60 Topcoat	N/A	21	18	18	15	15				
	Degrease & abrade or Blast Clean SA2	750 Primer		800 Topcoat	N/A	15	12	12	9	9				
	Degrease & abrade or Blast Clean SA2	850 Primer		600 or 891 Topcoat	N/A	18	15	15	12	12				
	Degrease & abrade or Blast Clean SA2	850 Primer		800 Topcoat	N/A	15	12	12	9	9				
	Blast Clean SA2	230 Primer		943 Topcoat	N/A	12	9	9	6	6				
	Degrease & abrade or Blast Clean SA2	395 Primer		400 Topcoat	N/A	12	9	9	6	6				
	Degrease & abrade or Blast Clean SA2	2100 Primer		222 or 233 Topcoat	N/A	6	3	3						
	Degrease & abrade or Blast Clean SA2	AQ58 Primer		AQ40 Topcoat	N/A	6	3	3						
	Aluminium, Stainless Steel or Galvanised Steel	Degrease & abrade	903 Etch Primer	750 Primer	600 or 891 Topcoat	N/A	21	18	18	15	15			
Degrease & abrade		903 Etch Primer	AQ75 Primer	AQ60 Topcoat	N/A	21	18	18	15	15				
Degrease & abrade		903 Etch Primer	750 Primer	800 Topcoat	N/A	15	12	12	9	9				
Degrease & abrade		903 Etch Primer	850 Primer	600 or 891 Topcoat	N/A	18	15	15	12	12				
Degrease & abrade		903 Etch Primer	850 Primer	800 Topcoat	N/A	15	12	12	9	9				
Degrease & abrade		903 Etch Primer	230 Primer	943 Topcoat	N/A	12	9	9	6	6				
Degrease & abrade		903 Etch Primer	395 Primer	400 Topcoat	N/A	12	9	9	6	6				
Degrease & abrade		903 Etch Primer	2100 Primer	222 or 233 Topcoat	N/A	6	3	3						
Degrease & abrade		903 Etch Primer	AQ58 Primer	AQ40 Topcoat	N/A	6	3	3						

For galvanised steel 903 etch primer can be substituted for T-Wash